Novamid® 1010C2



DSM Engineering Plastics



Technical Data

Product Description			
Easy Molding Grade			
General			
Material Status	Commercial: Active		
Literature ¹	Processing (English)Technical Datasheet (Eng	lish)	
UL Yellow Card ²	E47960-100738712E172082-100744565		
Search for UL Yellow Card	DSM Engineering PlasticsNovamid®		
Availability	Africa & Middle EastAsia Pacific	EuropeLatin America	North America
Features	 Good Moldability 		
Processing Method	Injection Molding		

Physical	Dry	Conditioned	Unit	Test Method
Density	1.13		g/cm³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	1.3		%	
Flow	1.2		%	
Water Absorption (Equilibrium, 23°C, 50% RH)	2.8		%	ISO 62
Viscosity Number	118		cm³/g	ISO 307
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	3400	1700	MPa	ISO 527-2
Tensile Stress (Yield)	87.0	54.0	MPa	ISO 527-2
Tensile Strain (Yield)	4.2	21	%	ISO 527-2
Nominal Tensile Strain at Break	18	> 50	%	ISO 527-2
Flexural Modulus	2800	1000	MPa	ISO 178
Flexural Stress	102	50.0	MPa	ISO 178
mpact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.2	26	kJ/m²	ISO 179
Charpy Unnotched Impact Strength (23°C)	No Break	No Break		ISO 179
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	180		°C	ISO 75-2/B
1.8 MPa, Unannealed	59.0		°C	ISO 75-2/A
Melting Temperature ⁴	220		°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	7.0E-5		cm/cm/°C	
Transverse	8.0E-5		cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity		2.0E+14	ohms	IEC 60093
Volume Resistivity	> 1.0E+15		ohms·cm	IEC 60093
Electric Strength	27		kV/mm	IEC 60243-1
Relative Permittivity				IEC 60250
100 Hz	4.00			
1 MHz	4.00			
Dissipation Factor				IEC 60250
100 Hz	0.011			
1 MHz	0.023			
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Polyamide 6

DSM Engineering Plastics



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Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.8 mm)	V-2			IEC 60695-11-10, -20

Notes

¹ These links provide you with access to supplier literature. We work hard to keep them up to date; however you may find the most current literature from the supplier.

³ Typical properties: these are not to be construed as specifications.

(UL)

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² A UL Yellow Card contains UL-verified flammability and electrical characteristics. UL Prospector continually works to link Yellow Cards to individual plastic materials in Prospector, however this list may not include all of the appropriate links. It is important that you verify the association between these Yellow Cards and the plastic material found in Prospector. For a complete listing of Yellow Cards, visit the UL Yellow Card Search.

^{4 10°}C/min



Where to Buy

Supplier

DSM Engineering Plastics Evansville, IN USA Telephone: 800-333-4237 Web: http://www.dsmep.com/

Distributor

3Polymer (Guangzhou) Chemical Technology Co., Ltd. Telephone: +86-20-3466-7988 Web: http://3polymer.com Availability: China